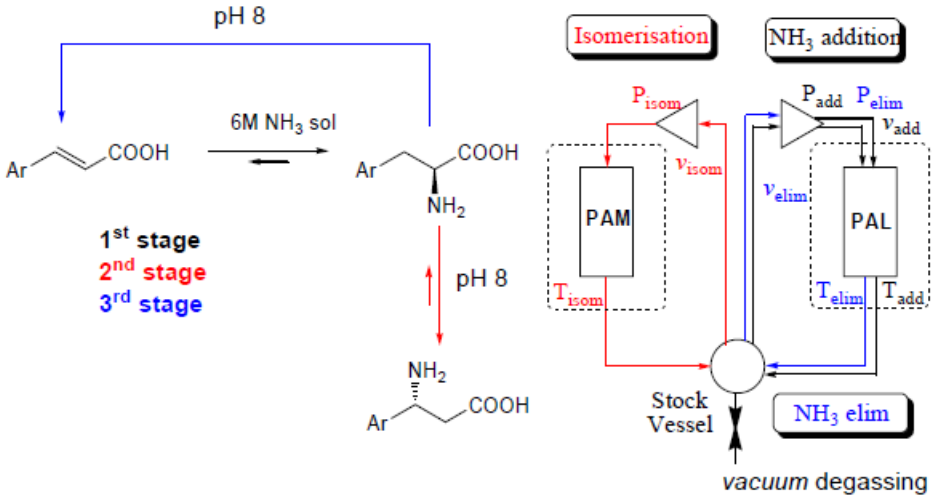
pH 8
6M NH3 sol
Ar
COOH
NH2
1st stage
2nd stage
3rd stage
pH 8
Isomerisation
NH3 addition
Pisom
Padd
Pelim
vadd
visom
velim
PAM
PAL
Tisom
Telim
Tadd
Stock Vessel
NH3 elim
vacuum degassing